

IN THE CLAIMS

1. (canceled)

2. (currently amended) The method for decorating the surface of a die according to claim 4, in which the molding ~~step includes~~ step includes heating the photomask and sticking a heated photomask to a predetermined die.

3. (canceled)

4. (currently amended) A method for decorating a surface of a die usable a plurality of times so as to form ~~for forming a plurality of~~ three-dimensional object ~~object~~ by a molding process, said method comprising the steps of:

coating the surface of the die with a photoresist;

molding a photomask into a same shape as a shape of said die which corresponds to a shape of the three-dimensional object;

sticking the photomask molded into said shape to said die coated with the photoresist; and

causing a pattern formed on said photomask to be formed onto said die,

in which the die is usable to form the three-dimensional object with the pattern formed thereon, ~~by the molding process~~

wherein said pattern is formed on a surface of the photomask uniformly.

5. (previously presented) The method for decorating the surface of a die according to claim 4, in which the three-dimensional object is a diaphragm of a speaker.

Claims 6.-8. (canceled)

9. (previously presented) The method for decorating the surface of a die according to claim 4, wherein said pattern is a geometric pattern.

10. (previously presented) The method for decorating the surface of a die according to claim 4, wherein said pattern is a grid-like pattern.

11. (currently amended) A method for decorating a surface of a die usable a plurality of times so as to form ~~for forming a plurality of diaphragms for a plurality of speakers~~ ~~diaphragm of a speaker~~ by a molding process, said method comprising:

coating the surface of the die with a photoresist;

molding a seamless one piece photomask having a pattern thereon into a same shape as a shape of said die which corresponds to a shape of the diaphragm of the speaker;

sticking the molded seamless one piece photomask to said die coated with the photoresist; and

causing the pattern of the molded seamless one piece photomask to be transcribed onto said die,

in which the die is usable to form the diaphragm of the speaker ~~by the molding process~~ such that the diaphragm has a seamless pattern formed thereon which corresponds to the pattern of the photomask.